## **Recent Detector R&D Progress**

#### **Erik Ramberg**

**AEM – 14 April, 2014** 

- Detector R&D overview
- Recent results from:

3-dimensional ASICs

Liquid Argon

**MKIDs** 

Progress in test facilities

MilliKelvin

**MTest** 

**MCenter** 

MTA Irradiation

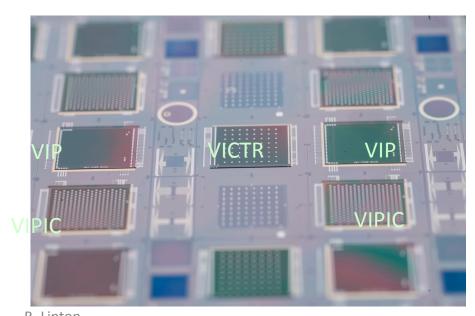
#### The Fermilab Detector R&D Thrusts

- Calorimetry/photodet. (HHCAL, heavy glass, SiPM, MCP)
- Liquid Argon (Purity, HV, Scint eff., solid Xenon)
- High rate tracking (65 nm, 3D ASICs)
- Cosmic Frontier (CCD's, MKID's, CMB)
- DAQ/Trigger (CAM trigger, ATCA, rad-hard Optical)
- Facilities (MTest, MCenter, High rate tracking, cryogenics, ASIC design, Thin-film, etc.)

#### 3 Dimensional ASICs

- Recently received the first 3D chips oxide bonded to sensors
- 3 tiers of bonded devices. Two electronics and one sensor tier. Sensor fab'ed by BNL 500 micron thick
- Final chips are 25 microns thick, DBI bonded to the sensor on the bottom and contacted by Through-Silicon-Vias (TSVs) on the top.
- -This technology could revolutionize the design of pixel arrays. Testing will start soon.

(thanks to Gregory Deptuch, Ron Lipton and ASIC team + Ziptronix + Tezzaron + BNL + SLAC + Cornell)



R. Lipton

Bulk Silicon
Bulk Silicon

3D DBI bond mirror image wafer pairs 4μ pitch

Bulk Silicon

Thin to topside TSVs deposit contacts

Handle

**Bulk Silicon** 

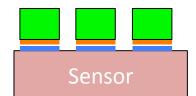
Oxide bond to Handle wafer

Handle

Thin to bottom side TSVs, deposit contacts



Dice wafer



DBI bond Die to Sensor wafer



Grind and etch to Expose top contacts

3

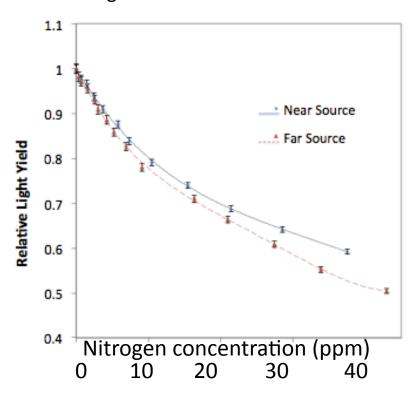
#### **Liquid Argon Detector R&D**

in transition from development of tracking (charge collection) to studies of light production, propagation and detection in a new cryostat with 2 m argon depth

LBNE Light Test in new Cryostat (Tall Bo)

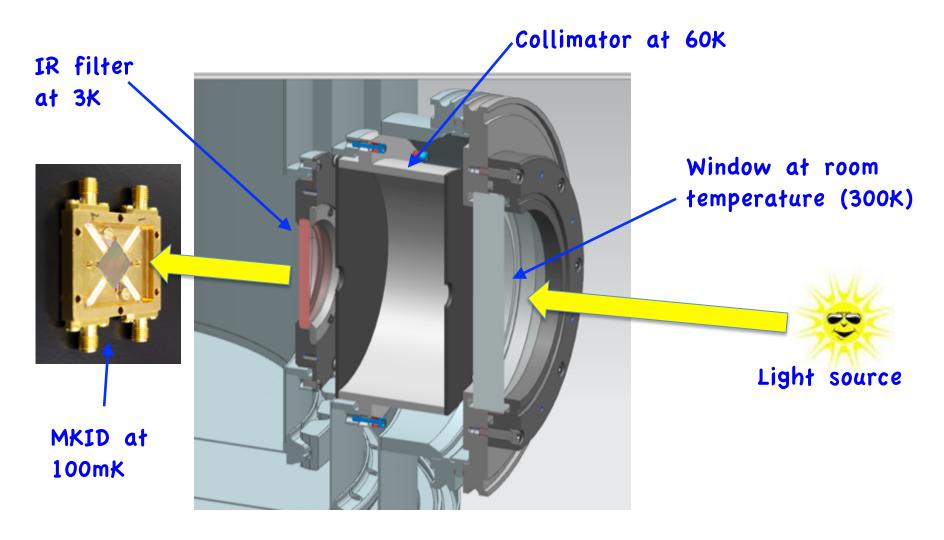


Plastic bars coated with wavelength shifter, readout with SiPMS - used to assess assembly techniques for light bars light yield as a function of Nitrogen concentration for polonium source at two distances from PMT. The divergence of the two lines is attenuation.



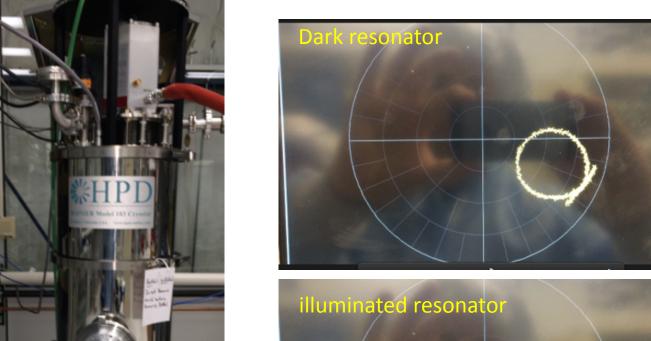
**Absorption by Nitrogen:** JINST **8** P07011 **The Effects of Methane:** JINST **8** P12015

#### MKID R&D: "Microwave Kinetic Inductance Detector"



Get light into a sensor at 100mK... with only a thermal budget of 0.5uW. Succeeded at FNAL last week. (design by Greg Derylo)

#### MKID RF Q versus I diagram



Resonance frequency shifts and smaller Q (smaller circle) when light is ON.



Optical window installed.

Thanks to Donna Kubik, Jorge Montes, Kevin Kuk

# MTest is bustling with activity (as usual)



12 Day

Jun 18 - Jun 24

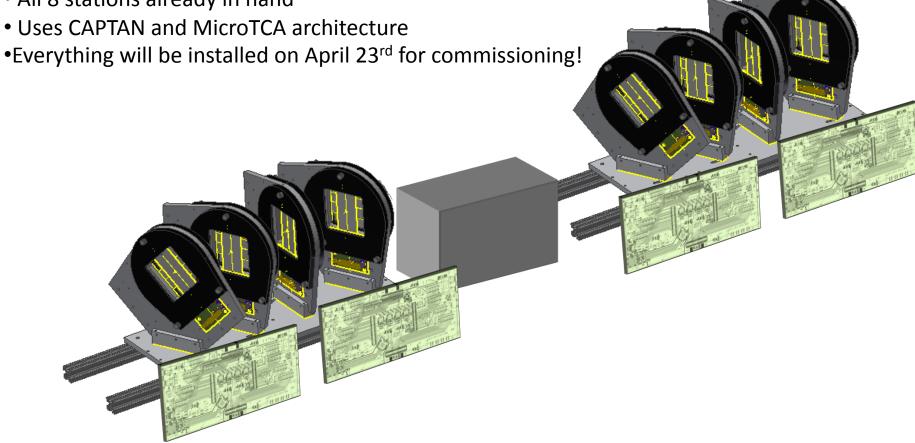
Jun 25 - Jul 1

Need better parking lot!

A few slots are open in Summer

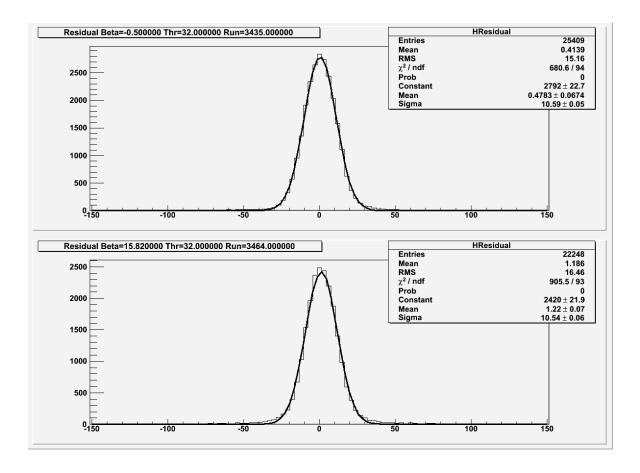
# New Silicon Strip Telescope Overview

- Computing Division ESE has built an additional telescope to supplement the pixel one.
- 8 stations of 2 strip planes each measuring X and Y with a 45 rotation capability for disambiguation
- Total coverage is about 4x4 cm<sup>2</sup>
- Strip pitch is 60um (D0 upgrade sensors)
- All 8 stations already in hand

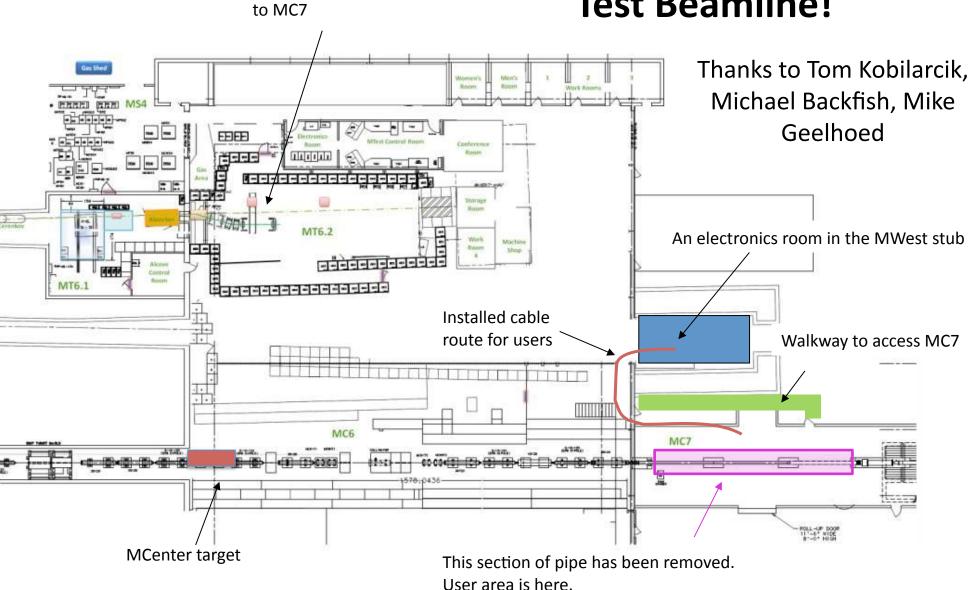


### Test Beam results for Silicon Strip Telescope

- 2 strip planes were tested in January inserted in the pixel telescope for tracking
- 99.8% efficiency at different angles
- Measured residuals ~7um (already telescope subtracted) at 0 and 15 degrees
- With 8 station expected error on the detector under test of ~ 2-3um!!

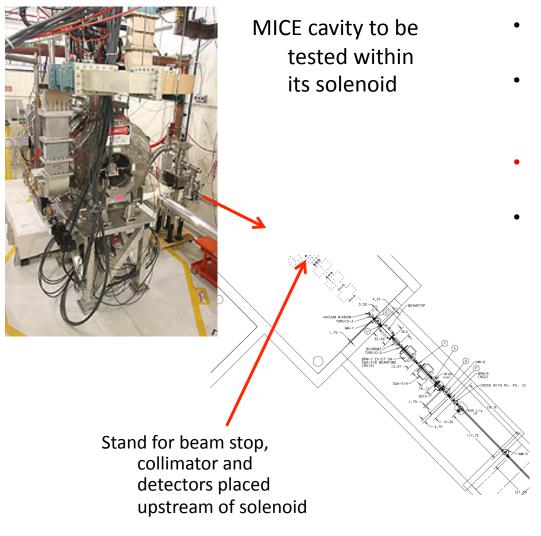


# MCenter becomes a Test Beamline!



Tertiary beam moved

#### **New Detector R&D Irradiation Capability at MTA?**



- The MTA experimental hall has now accepted beam. (400 MeV protons)
- It is possible that we will be able to perform detector irradiation studies there. Safety issues being studied.
- Flux as high as 10<sup>14</sup> / hour in the experimental hall
- First Statement of Work submitted

